

# Water Repellent Wood Coating Tested In Accordance With ASTM D5401

## Prepared for

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**December 08, 2015** 

Report # 4162-037-120815





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# **Background**

National Fireproofing Company contracted Home Innovation Research Labs concerning the testing of their Flamex PF-2 wood coating for water repellency efficiency (WRE) in accordance with ASTM D5401 "Standard Test Method for Evaluating Clear Water Repellent Coatings on Wood". There is only one type of material to be tested.

An agreement was entered into November 05, 2015, between National Fireproofing company and Home Innovation.

# **Samples**

One bottle of 8 oz. liquid coating material, labeled as "Flamex PF-2" as shown in Figure 1 was received for the water repellent efficiency testing per the ASTM D5401 test method. All 8 oz. material was used for the testing per National Fireproofing Company's instruction.



Figure 1 Flamex PF-2 Wood Coating Test Material

"The instructions to treat the test samples are as follows:

Apply a thin even coat of Flamex PF-2 using a spray-on method to one side and edges of all 2x4 test samples at once. Allow to penetrate for a few minutes before repeating the application to the opposite sides and edges. Continue this process for the entire eight ounces of Flamex PF-2. This product must cure for a minimum of 24 hours before testing."

# **Test Method**

The test method followed is ASTM D5401 using an environment chamber as shown in Figure 2, a calibrated scale, and a spray bottle as shown in Figure 3.





**Figure 2 Environmental Chamber** 

Figure 3 Sprayer

Total ten (10) specimens were prepared for the testing: five (5) uncoated and five (5) coated specimens, with Southern Yellow Pine 2x4 lumber. Figure 4 shows the five specimens ready for coating, and Figure 5 shows specimens after being coated.



Figure 4 Five 2x4 Wood Specimens Right Before Coatings Applied



Figure 5 Five 2x4 Wood Specimens Right after Coatings Applied

The only deviation from ASTM D5401 is the method that the water repellent coating was applied to the five specimens. Instead of immersion of the five test specimens in the water repellent coating for 30 s, coating spray method as instructed by the National Fireproofing Company was followed.

### **Results**

The water repellent efficiency (WRE) results are listed in Table 1 below. The average WRE of 65.0% was achieved for the Flamex PF-2 coating.

Table 1 WRE Test Results for Flamex PF-2 Wood Coating

	Weight	Weight Before		
Untreated	After Water	Water	Weight	
Specimen	Contact, A	Contact, B	Difference, A - B	
ID	(g)	(g)	(g)	
C1	440.56	411.18	29.38	
C2	446.06	416.50	29.56	
C3	466.90	437.96	28.94	
C4	483.24	457.16	26.08	
C5	459.76	432.62	27.14	
Average	459.30	431.08	28.22	
		Weight		
	Weight	Before		
Treated	After Water	Water	Weight	Water Repellent
Specimen	Contact, C	Contact, D	Difference, C - D	Efficiency - WRE
ID	(g)	(g)	(g)	(%)
T1	448.32	437.10	11.22	61.8%
T2	480.60	471.68	8.92	69.8%
Т3	487.80	478.36	9.44	67.4%
T4	476.00	465.58	10.42	60.0%
T5	464.44	455.24	9.20	66.1%
Average	471.43	461.59	9.84	65.0%

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